

Work Order ID 135149

Thursday, July 30, 2015 10:09:01 AM

135149

Page 1

Item ID: D3136-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Window Assembly
 Start Date: 7/30/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 7/31/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: mf Date: 5-7-30 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3136	F

100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.01							
FLOW CNC Waterjet	1-Cut as per Dwg Dwg Rev: <u>F</u> Prog Rev: <u>F</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
07
9-89

15/07/30

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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OTHER :					

Picklist Print

Thursday, July 30, 2015 10:09:00 AM

Page 1

Work Order ID: 135149

135149

Parent Item: D3136-045

D3136-045

Parent Item Name: Window Assembly

Start Date: 7/30/2015

Required Date: 7/31/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:C 15.02.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3108-9		Manufactured	No				Each	269.0000		8			DAS
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D3108-9

Decal

**07
9-89**

Location

Loc Qty

Loc Code

ST017

269

46546

269

8

MACRLICS.125

Purchased

No

sf

181.1670

17.89474

MACRLICS 125

1/8" Polycast II Sheet

Location

Loc Qty

Loc Code

MAT019

181.167

m130047

22.667

m131524

59.5

m132799

99

20

15/07/30

22/07/30

DQA: _____ Date: _____

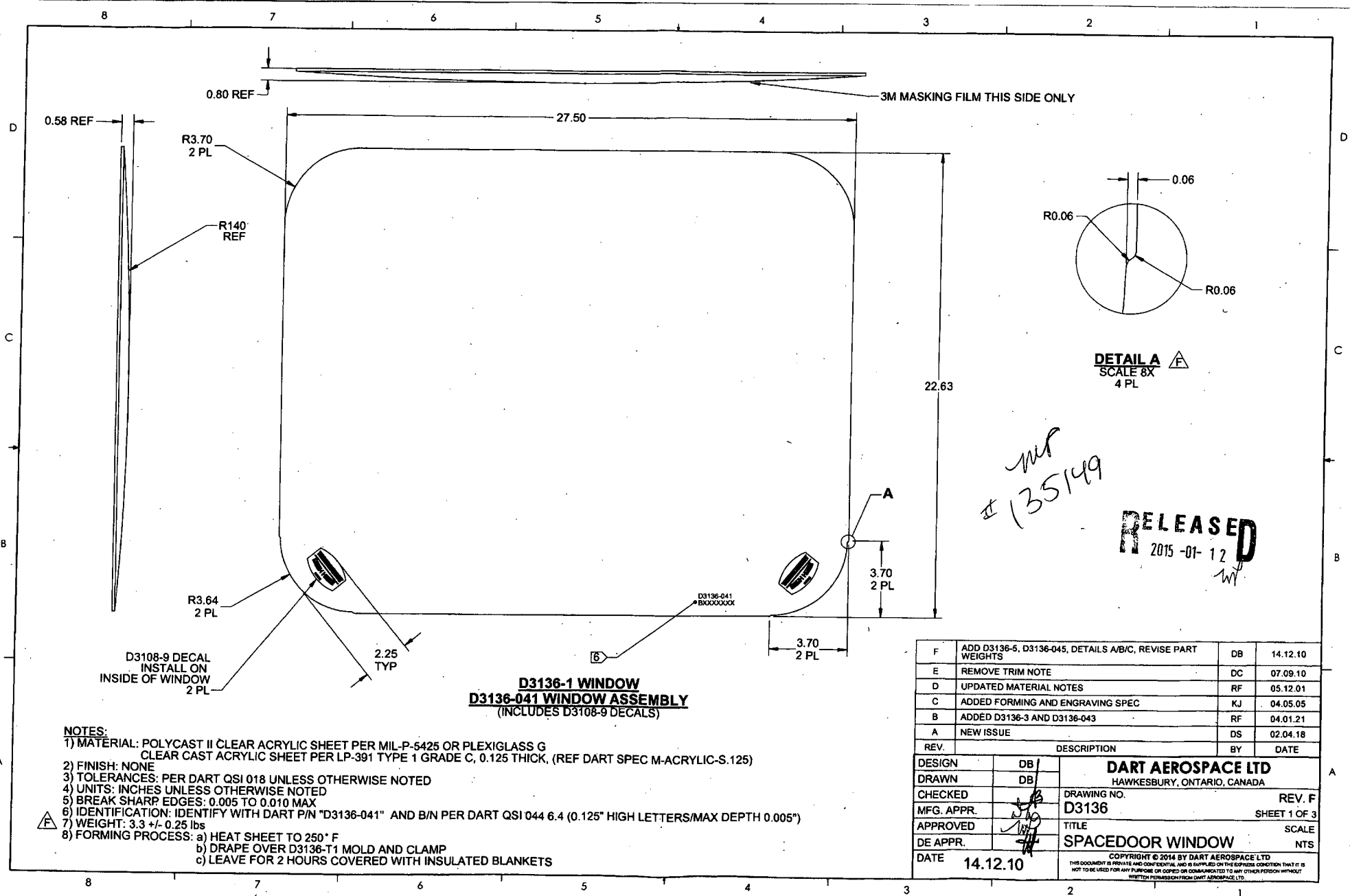


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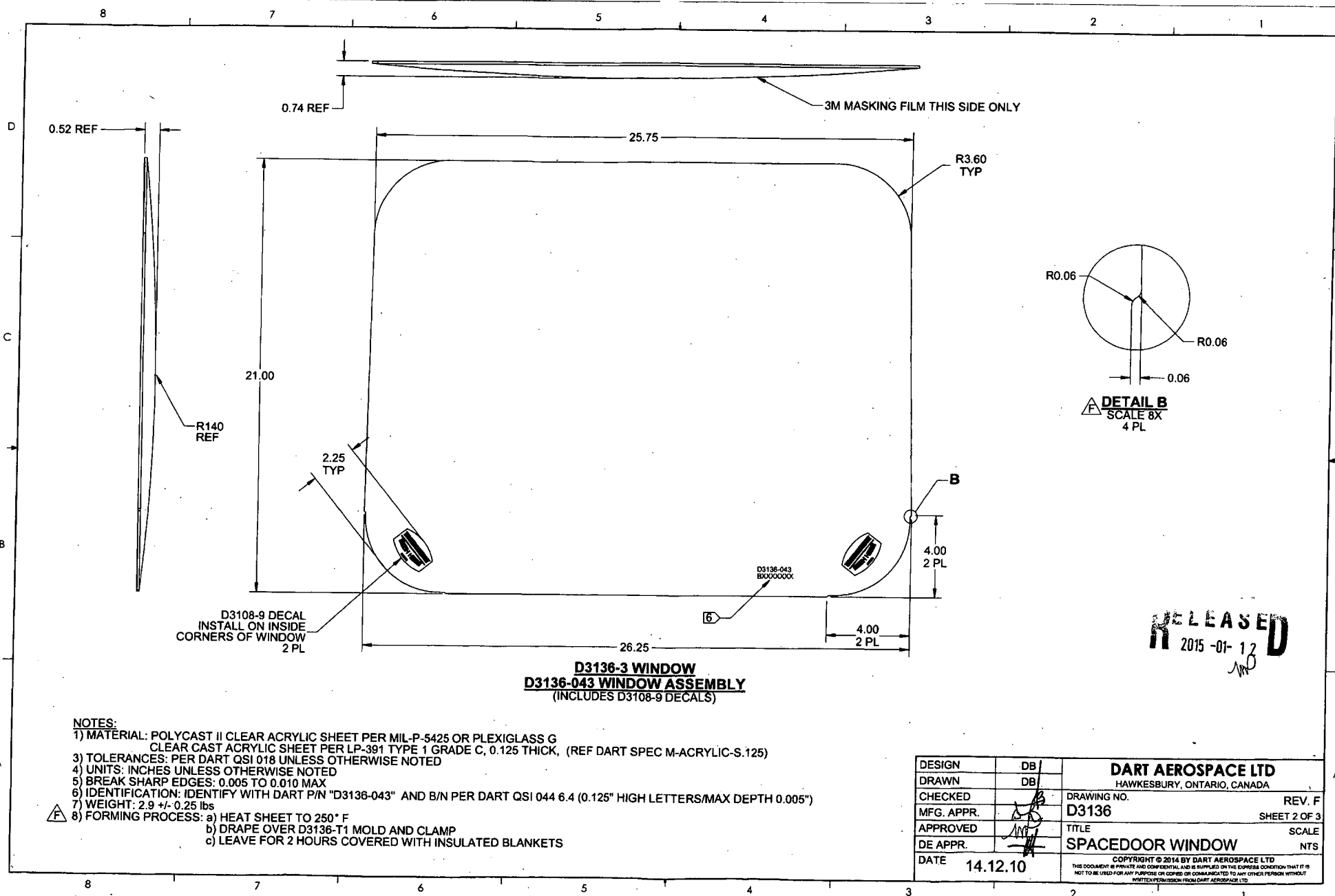


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RELEASED
 2015-01-12
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DQA: _____ Date: _____

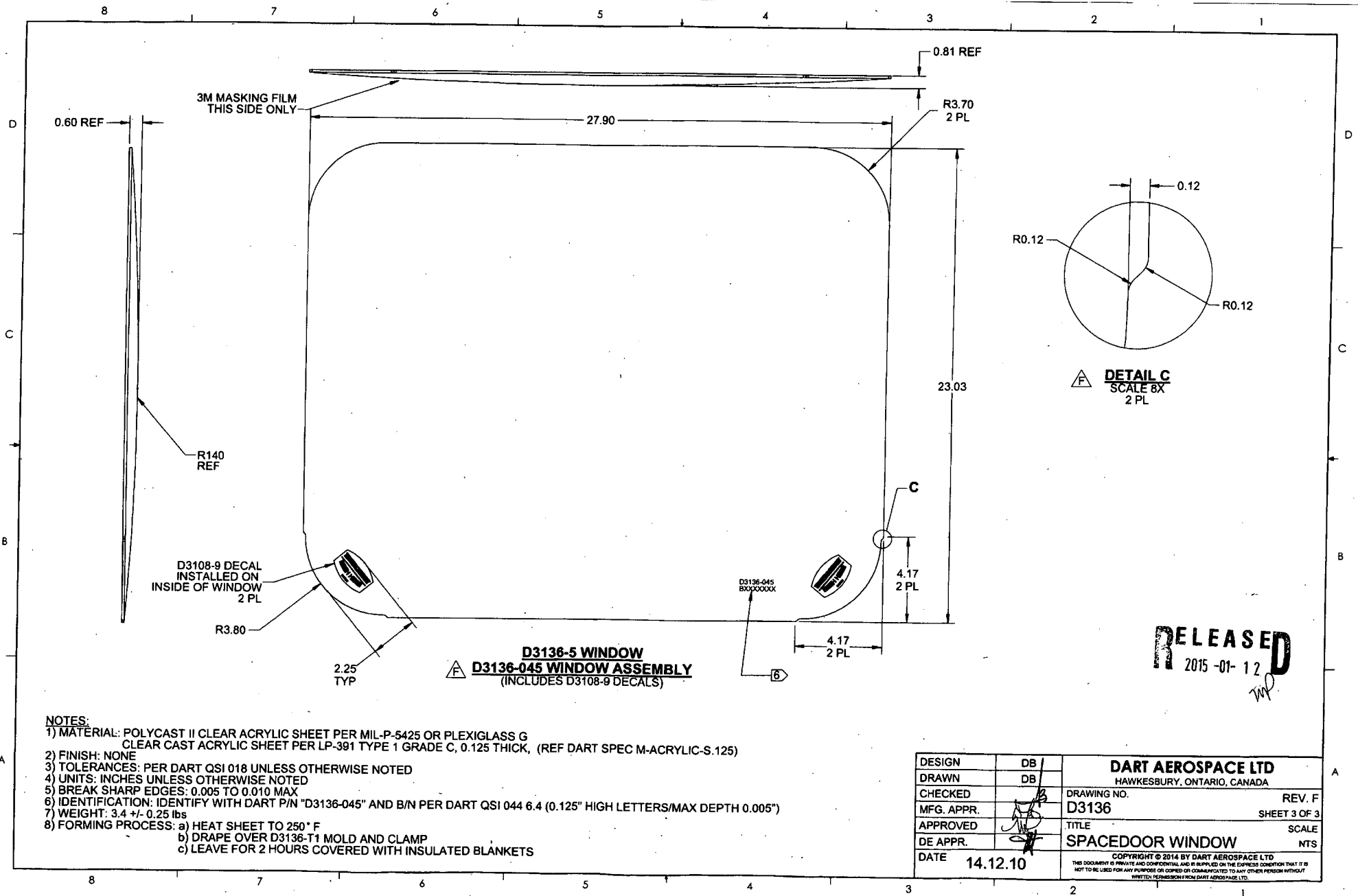


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